

Test Report issued under the responsibility of:

SGS Fimko Ltd.

TEST REPORT IEC 60335-2-40

Safety of household and similar electrical appliances Part 2-40: Particular requirements for electrical heat pumps, air conditioners and dehumidifiers

Report Number.....: GZES180901540601

Date of issue: 2019-01-16

Total number of pages: 159 pages

Name of Testing Laboratory SGS-CSTC Standards Technical Services Co., Ltd. Shunde

preparing the Report: Branch

Applicant's name: Rheem Manufacturing Company

Address: 5600 Old Greenwood Road, Fort Smith, Arkansas, 72903, USA

Test specification:

Standard: IEC 60335-2-40:2018 in conjunction with

IEC 60335-1:2010, AMD1:2013, AMD2:2016

Test procedure....: CB Scheme

Non-standard test method: N/A

Test Report Form No.....: IEC60335_2_400

Test Report Form(s) Originator....: VDE Testing and Certification Institute

Master TRF: Dated 2018-04-05

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Test item description:	Outdoor unit of Split-type Air Conditioner		
Trade Mark:	The new degree of comfort."		
Manufacturer:	Same as applicant		
Model/Type reference:	SAVR-H***/5R1MC (***=250, 280, 330, 400, 450)		
Ratings:	380 V - 415 V; 3N; 50/60 Hz; Class I; IPX4 SAVR-H250/5R1MC: 20,2 A; 12,5 kW; R410A/14,0 kg SAVR-H280/5R1MC: 21,1 A; 13,2 kW; R410A/14,0 kg SAVR-H330/5R1MC: 24,4 A; 15,1 kW; R410A/14,0 kg SAVR-H400/5R1MC: 39,3 A; 22,6 kW; R410A/16,0 kg SAVR-H450/5R1MC: 40,6 A; 23,4 kW; R410A/16,0 kg		

Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):				
\boxtimes	CB Testing Laboratory:	SGS-CSTC Standards Technical Services Co., Ltd. Shunde Branch		
Testing location/ address:		Building 1, European Industrial Park, No. 1, Shunhe South Road, Wusha, Daliang, Shunde District, Foshan, Guangdong, China		
Tested by (name, function, signature):		Clause Wang Clause Project engineer		
Approved by (name, function, signature):		Mike Liu Reviewer Mike	clin	
	Testing procedure: CTF Stage 1:	N/A		
Testing location/ address:		11//		
1030				
Tested by (name, function, signature):				
App	roved by (name, function, signature):			
	Tooting procedure CTF Store 2	N/A		
		IN/A		
rest	ing location/ address:			
Test	ed by (name + signature):			
Witn	essed by (name, function, signature).:			
App	roved by (name, function, signature):			
	Testing procedure: CTF Stage 3:	NIA		
	<u> </u>	N/A		
Toot	Testing procedure: CTF Stage 4:	N/A		
rest	ing location/ address:			
Tested by (name, function, signature):				
Witnessed by (name, function, signature).:				
Approved by (name, function, signature):				
Sup	ervised by (name, function, signature) :			

List of Attachments (including a total number of pages in each attachment):

- 1. Attachment 1 Photo documentation 19 pages
- 2. Attachment 2 Connection diagram 1 page

Summary of testing:

Tests performed (name of test and test clause):

IEC 60335-2-40:2018 IEC 60335-1:2010 + A1:2013 + A2:2016

Full tests were carried on outdoor unit SAVR-H450/5R1MC with matched indoor units.

Tests of clause 10, 11, 13, 19, 29 and 30 were carried out on outdoor unit SAVR-H330/5R1MC, SAVR-H280/5R1MC with matched indoor units.

Tests of clause 10 were carried out on all models.

Testing location:

CBTL

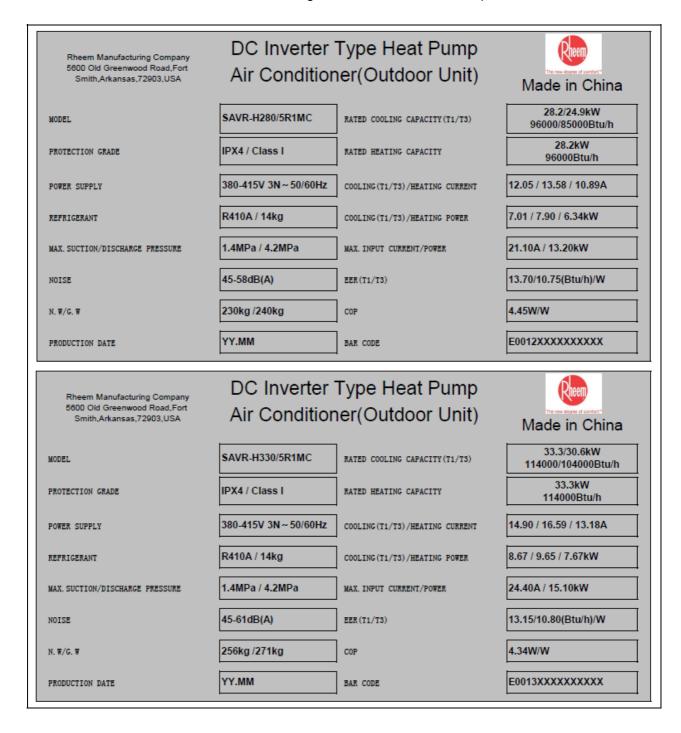
Summary of compliance with National Differences (List of countries addressed):

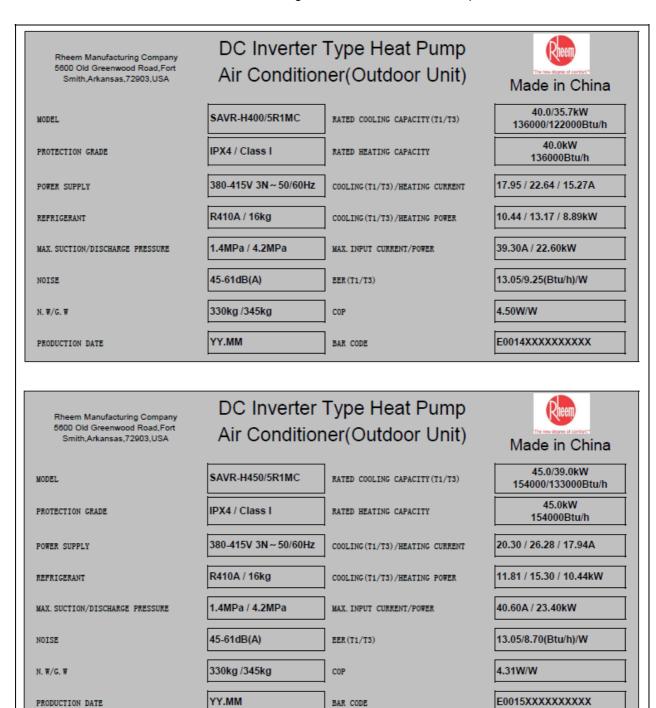
None

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Rheem Manufacturing Company 5600 Old Greenwood Road,Fort Smith,Arkansas,72903,USA	DC Inverter Type Heat Pump Air Conditioner(Outdoor Unit)		Made in China
MODEL	SAVR-H250/5R1MC	RATED COOLING CAPACITY(T1/T3)	25.2/22.2kW 86000/76000Btu/h
PROTECTION GRADE	IPX4 / Class I	RATED HEATING CAPACITY	25.2kW 86000Btu/h
POWER SUPPLY	380-415V 3N ~ 50/60Hz	COOLING(T1/T3)/HEATING CURRENT	9.69 / 11.12 / 9.54A
REFRIGERANT	R410A / 14kg	COOLING (T1/T3) /HEATING POWER	5.64 / 6.47 / 5.55kW
MAX. SUCTION/DISCHARGE PRESSURE	1.4MPa / 4.2MPa	MAX. INPUT CURRENT/POWER	20.20A / 12.50kW
NOISE	45-58dB(A)	EER(T1/T3)	15.25/11.75(Btu/h)/W
N. W/G. W	230kg /240kg	COP	4.54W/W
PRODUCTION DATE	YY.MM	BAR CODE	E0011XXXXXXXXXX





Test item particulars:	Outdoor unit of Split-type Air Conditioner				
Classification of installation and use:	Stationary appliance				
Supply Connection:	Terminal				
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Possible test case verdicts:					
- test case does not apply to the test object:	N/A				
- test object does meet the requirement:	P (Pass)				
- test object does not meet the requirement:	F (Fail)				
Testing:					
Date of receipt of test item:	2018-09-26				
Date (s) of performance of tests:	2018-09-26 to 2019-01-16				
General remarks:					
"(See Enclosure #)" refers to additional information ap "(See appended table)" refers to a table appended to the					
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Manufacturer's Declaration per sub-clause 4.2.5 of	IECEE 02:				
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	☐ Yes ☐ Not applicable				
When differences exist; they shall be identified in the General product information section.					
Name and address of factory (ies):	Ningbo AUX Electric Co., Ltd. 1166 Mingguang North Road, Jiangshan Yinzhou District, Ningbo, 315191 Zhejiang, China				

General product information:

The appliances are outdoor unit of split-type air conditioner which can be used assembled with one or more indoor units (multi-split system) intended for household use only, the refrigerant was R410a. The outdoor unit shall be assembled with the circuit breakers according to instruction manual and the circuit breakers were not supplied with the appliance. The indoor unit and outdoor unit connected to supply main respectively. Only the connection refrigerating pipes and low-voltage interconnection cord connected between indoor units and outdoor unit.

Outdoor units are similar with each other in construction except for different capacity output and other differences listed in below table. Further details refer to photo documentation.

Model	LxWxH (mm)	Compressor	Number of compressor	Number of fan motor
SAVR-H250/5R1MC	990×765×1635	AA55PHDG-D1Y2	One	One
SAVR-H280/5R1MC	990×765×1635	AA55PHDG-D1Y2	One	One
SAVR-H330/5R1MC	1340×765×1635	AA55PHDG-D1Y2	One	Two
SAVR-H400/5R1MC	1340×765×1635	AA55PHDG-D1Y2	Two	Two
SAVR-H450/5R1MC	1340×765×1635	AA55PHDG-D1Y2	Two	Two